

L & H Part#	Description
R1250	1-1/4" ROUND DIE
R1313	1-5/16" ROUND DIE
R1375	1-3/8" ROUND DIE
R1500	1-1/2" ROUND DIE
R1625	1-5/8" ROUND DIE
R1750	1-3/4" ROUND DIE
R1875	1-7/8" ROUND DIE
R2000	2" ROUND DIE
R2000-TT	2" ROUND BENDING DIE FOR TABLE TOP BENDER
R2125	2-1/8" ROUND DIE
R2188	2-3/16" ROUND DIE
R2250	2-1/4" ROUND DIE
R2375	2-3/8" ROUND DIE
R2500	2-1/2" ROUND DIE
R2625	2-5/8" ROUND DIE
R2750	2-3/4" ROUND DIE
*R2875	2-7/8" ROUND DIE
*R3000	3" ROUND DIE
R3000-TT	3" ROUND DIE FOR TABLE TOP BENDER
R3125	3-1/8" ROUND DIE
R3250	3-1/4" ROUND DIE
R3375	3-3/8" ROUND DIE
R3375-TT	3-3/8" ROUND DIE FOR TABLE TOP BENDER
R3500	3-1/2" ROUND DIE
R3625	3-5/8" ROUND DIE
R3688	3-11/16" ROUND DIE
R3750	3-3/4" ROUND DIE
R3875	3-7/8" ROUND DIE
R3875-TT	3-7/8" ROUND DIE FOR TABLE TOP BENDER
*R4000	4" ROUND DIE
R4125	4-1/8" ROUND DIE
R4250	4-1/4" ROUND DIE
R4375	4-3/8" ROUND DIE
R4500	4-1/2" ROUND DIE
R4625	4-5/8" ROUND DIE
R4750	4-3/4" ROUND DIE
R4875	4-7/8" ROUND DIE
*R5000	5" ROUND DIE
R5125	5-1/8" ROUND DIE
R5250	5-1/4" ROUND DIE
R5375	5-3/8" ROUND DIE

L & H Part#	Description
R5500	5-1/2" ROUND DIE
R5625	5-5/8" ROUND DIE
R5750	5-3/4" ROUND DIE
R5875	5-7/8" ROUND DIE
R6000	6" ROUND DIE
R6125	6-1/8" ROUND DIE
R6187	6-3/16" ROUND DIE
R6250	6-1/4" ROUND DIE
R6375	6-3/8" ROUND DIE
R6500	6-1/2" ROUND DIE
R6625	6-5/8" ROUND DIE
R6750	6-3/4" ROUND DIE
R6875	6-7/8" ROUND DIE
R7000	7" ROUND DIE
R7250	7-1/4" ROUND DIE
R9000	9" ROUND DIE
S009063	1-1/2" SQUARE DIE .063 RADIUS
S009125	1-1/2" SQUARE DIE .125 RADIUS
S010125	1-3/4" SQUARE DIE .125 RADIUS
S010250	1-3/4" SQUARE DIE .250 RADIUS
S010250-TT	1-3/4" SQUARE DIE FOR TABLE TOP BENDER
S015125	1-7/8" SQUARE DIE .125 RADIUS
S015250	1-7/8" SQUARE DIE .250 RADIUS
S020125	2" SQUARE DIE .125 RADIUS
S020250	2" SQUARE DIE .250 RADIUS
S020250-TT	2" SQUARE DIE WITH .250 RADIUS FOR TABLE TOP BENDER
S020622-PDI	2.06" SQUARE DIE .220 RADIUS
S025250	2-1/8" SQUARE DIE .250 RADIUS
S025375	2-1/8" SQUARE DIE .375 RADIUS
S030125	2-1/4" SQUARE DIE .125 RADIUS
S030250	2-1/4" SQUARE DIE .250 RADIUS
S033250	60 MM SQUARE DIE .250 RADIUS
S033375	60 MM SQUARE DIE .375 RADIUS
S035125	2-3/8" SQUARE DIE .125 RADIUS
S035250	2-3/8" SQUARE DIE .250 RADIUS
S035375	2-3/8" SQUARE DIE .375 RADIUS
S035500	2-3/8" SQUARE DIE .500 RADIUS
S037250	2-7/16" SQUARE DIE .250 RADIUS
S040250	2-1/2" SQUARE DIE .250 RADIUS
*S040375	2-1/2" SQUARE DIE .375 RADIUS
S040500	2-1/2" SQUARE DIE .500 RADIUS

L & H Part#	Description
S042250	2-9/16" SQUARE DIE .250 RADIUS
S042375	2-9/16" SQUARE DIE .375 RADIUS
S045250	2-5/8" SQUARE DIE .250 RADIUS
S045375	2-5/8" SQUARE DIE .375 RADIUS
S045500	2-5/8" SQUARE DIE .500 RADIUS
S050188	70 MM SQUARE DIE .188 RADIUS
S050375	2-3/4" SQUARE DIE .375 RADIUS
S050500	70 MM SQUARE DIE .500 RADIUS
S055500	2-7/8" SQUARE DIE .500 RADIUS
S060250	3" SQUARE DIE .250 RADIUS
S060375	3" SQUARE DIE .375 RADIUS
*S060500	3" SQUARE DIE .500 RADIUS
S060625	3" SQUARE DIE .625 RADIUS
S060750	3" SQUARE DIE .750 RADIUS NAVISTAR
S060750-TT	3" SQUARE DIE FOR TABLE TOP BENDER .750 RADIUS NAVISTAR
S061000	3" SQUARE DIE 1.00 RADIUS
S065375	3-1/8" SQUARE DIE .375 RADIUS
S065625	3-1/8" SQUARE DIE .625 RADIUS
S065750	3-1/8" SQUARE DIE .750 RADIUS
S065250	80 MM SQUARE DIE .250 RADIUS
S065500	80 MM SQUARE DIE .500 RADIUS 3 1/8 SQ DIE
S070188	3-1/4" SQUARE DIE .188 RADIUS
S070375	3-1/4" SQUARE DIE .375 RADIUS
S070500	3-1/4" SQUARE DIE .500 RADIUS
S070750	3-1/4" SQUARE DIE .750 RADIUS
S075375	3-3/8" SQUARE DIE .375 RADIUS
S075500	3-3/8" SQUARE DIE .500 RADIUS
S075750	3-3/8" SQUARE DIE .750 RADIUS
S080250	3-1/2" SQUARE DIE .250 RADIUS
S080375	3-1/2" SQUARE DIE .375 RADIUS
*S080500	3-1/2" SQUARE DIE .500 RADIUS
S080500-TT	3-1/2" SQUARE DIE .500 RADIUS FOR TABLE TOP BENDER
S080750	3-1/2" SQUARE DIE .750 RADIUS
S081000	3-1/2" SQUARE DIE 1.000 RADIUS OSHKOSH
S085375	3-5/8" SQUARE DIE .375 RADIUS
S085440	3-5/8" SQUARE DIE .440 RADIUS
S085500	3-5/8" SQUARE DIE .500 RADIUS
S085750	3-5/8" SQUARE DIE .750 RADIUS
S090375	3-3/4" SQUARE DIE .375 RADIUS
S090500	3-3/4" SQUARE DIE .500 RADIUS
S090750	3-3/4" SQUARE DIE .750 RADIUS
S095375	3-7/8" SQUARE DIE .375 RADIUS

L & H Part#	Description
S095500	3-7/8" SQUARE DIE .500 RADIUS
S095750	3-7/8" SQUARE DIE .750 RADIUS
S100375	4" SQUARE DIE .375 RADIUS
*S100500	4" SQUARE DIE .500 RADIUS
S100625	4" SQUARE DIE .625 RADIUS MACK
S100750	4" SQUARE DIE .750 RADIUS STERLING
*S100875	4" SQUARE DIE KENWORTH .875 RADIUS
*S101000	4" SQUARE DIE 1.000 RADIUS HENDRICKSON
S111000	4" SQUARE DIE 1.000 RADIUS BAZOOKA FARMSTAR
S100440	4-1/16" SQUARE DIE .440 RADIUS
S105375	4-1/8" SQUARE DIE .375 RADIUS
S105500	4-1/8" SQUARE DIE .500 RADIUS
S105750	4-1/8" SQUARE DIE .750 RADIUS
S110375	4-1/4" SQUARE DIE .375 RADIUS
S110500	4-1/4" SQUARE DIE .500 RADIUS
S110750	4-1/4" SQUARE DIE .750 RADIUS
S115375	4-3/8" SQUARE DIE .375 RADIUS
S115500	4-3/8" SQUARE DIE .500 RADIUS
S115750	4-3/8" SQUARE DIE .750 RADIUS
S120375	4-1/2" SQUARE DIE .375 RADIUS
S120500	4-1/2" SQUARE DIE .500 RADIUS
S120750	4-1/2" SQUARE DIE .750 RADIUS
S125500	4-5/8" SQUARE DIE .500 RADIUS
S125750	4-5/8" SQUARE DIE .750 RADIUS
S130500	4-3/4" SQUARE DIE .500 RADIUS
S130750	4-3/4" SQUARE DIE .750 RADIUS
S135500	4-7/8" SQUARE DIE .500 RADIUS
S135750	4-7/8" SQUARE DIE .750 RADIUS
S140500	5" SQUARE DIE .500 RADIUS
*S140750	5" SQUARE DIE .750 RADIUS HUTCH
S140875	5" SQUARE DIE .875 RADIUS
S141000	5" SQUARE DIE 1.000 RADIUS
S145138	5-1/8" SQUARE DIE 1.375 CORNER RADIUS PETERBILT FLEX AIR
S145500	5-1/8" SQUARE DIE .500 RADIUS
S145750	5-1/8" SQUARE DIE .750 RADIUS
S150500	5-1/4" SQUARE DIE .500 RADIUS
S150750	5-1/4" SQUARE DIE .750 RADIUS
S151000	5-1/4" SQUARE DIE 1.000 RADIUS
*S151625	5-1/4" SQUARE DIE 1.625 RADIUS FREIGHTLINER
S151625-TT	5-1/4" SQUARE DIE 1.625 RADIUS FREIGHTLINER FOR TABLE TOP BENDER
S155500	5-3/8" SQUARE DIE .500 RADIUS
S155750	5-3/8" SQUARE DIE .750 RADIUS

L & H Part#	Description
S160500	5-1/2" SQUARE DIE .500 RADIUS
S160750	5-1/2" SQUARE DIE .750 RADIUS
S161000	5-1/2" SQUARE DIE 1.000 RADIUS
S165500	5-5/8" SQUARE DIE .500 RADIUS
S165750	5-5/8" SQUARE DIE .750 RADIUS
S170500	5-3/4" SQUARE DIE .500 RADIUS
S170750	5-3/4" SQUARE DIE .750 RADIUS
*S170875	5-3/4" SQUARE DIE .875 RADIUS NEWAY
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S180500	6" SQUARE DIE .500 RADIUS
S180750	6" SQUARE DIE .750 RADIUS
S180750-TT	6" SQUARE DIE FOR TABLE TOP BENDER
S18100	6" SQUARE DIE 1.000 RADIUS BAZOOKA FARMSTAR
S181000	6" SQUARE DIE 1.000 RADIUS
S1812530	6.103" SQUARE DIE FOR CIMC U-BOLTS WITH 2.53 CORNER RADIUS
S182500	6-1/8" SQUARE DIE .500 RADIUS
S182750	6-1/8" SQUARE DIE .750 RADIUS
S184500	6-1/4" SQUARE DIE .500 RADIUS
S184750	6-1/4" SQUARE DIE .750 RADIUS
*S1852063H	6-3/8" SQUARE DIE 2.063 CORNER RADIUS HENDRICKSON PRIMAAX
S1852063H-TT	PRIMAAX
S185500	6-3/8" SQUARE DIE .500 RADIUS
S185750	6-3/8" SQUARE DIE .750 RADIUS
S190500	6-1/2" SQUARE DIE .500 RADIUS
S190750	6-1/2" SQUARE DIE .750 RADIUS
S192500	6-5/8" SQUARE DIE .500 RADIUS
S192750	6-5/8" SQUARE DIE .750 RADIUS
S194500	6-3/4" SQUARE DIE .500 RADIUS
S194750	6-3/4" SQUARE DIE .750 RADIUS
S1951000	6-7/8" SQUARE DIE 1.000 CORNER RADIUS
S195500	6-7/8" SQUARE DIE .500 RADIUS
S195750	6-7/8" SQUARE DIE .750 RADIUS
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S200500	7" SQUARE DIE .500 RADIUS
S200750	7" SQUARE DIE .750 RADIUS
S201000	7" SQUARE DIE 1.000 RADIUS
S221000	7.590" SQUARE DIE 1.00 RADIUS
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S240625	8" SQUARE DIE .625 RADIUS
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H040375	2-1/2" SEMI-ROUND DIE DODGE
H040500	2-1/2" SEMI-ROUND DIE GMC
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*H060375	3" SEMI-ROUND DIE FORD 3.0 X 2.5 X .375 RADIUS
H060375-TT	3" SEMI-ROUND DIE FORD FOR TABLE TOP BENDER
*H060500	3" SEMI-ROUND DIE GMC

L & H Part#	Description
H060600	3" SEMI-ROUND DIE NAVISTAR
*H060625	3" SEMI-ROUND DIE GMC TOP KICK
H060750	3" SEMI-ROUND DIE FREIGHTLINER
H061000	3" SEMI-ROUND DIE FORD 2000 MODEL
H061000TT	3" SEMI-ROUND DIE FOR TABLE TOP BENDER FORD 2000 MODEL
H066875	3" SEMI-ROUND DIE 3.0 X 5.5 X .6875 RADIUS
H067500	3" SEMI-ROUND DIE FORD 3.0 X 2.5 X .750 RADIUS
H070375	3-1/4" SEMI-ROUND DIE FORD
H070500	3-1/4" SEMI-ROUND DIE 3.0 X 5.00 X .500 RADIUS
*H070625	3-1/4" SEMI-ROUND DIE FORD 2011 - 2016 MODEL
*H071250	3-1/4" SEMI ROUND DIE FORD 2017 MODEL
H070625TT	3-1/4" SEMI-ROUND DIE FOR TABEL TOP BENDER FORD 2011 MODEL
H080341	3-1/2" SEMI-ROUND DIE 3.5 X 4.31 X .500 RADIUS PETERBILT
*H080600	3-1/2" SEMI-ROUND DIE NAVISTAR
H080600-TT	3-1/2" SEMI-ROUND DIE FOR TABLE TOP MACHINE NAVISTAR
H080750	3-1/2" SEMI-ROUND DIE 3.5 X 4.625 X .750 RADIUS CENTERMARK IHC
*H100500	4" SEMI-ROUND DIE PETERBILT
*H100600	4" SEMI-ROUND DIE NAVISTAR
H100625	4" SEMI-ROUND DIE GMC TOP KICK
*H100750	4" SEMI-ROUND DIE FORD
*H101000	4" SEMI-ROUND DIE MACK
H140750	5" SEMI-ROUND DIE MACK

*** DENOTES MOST POPULAR DIES**

All dies listed are for Square Deal, Vic Roc, and the L & H Centermark Benders.

All other dies will be priced on an inquiry basis.

Order dies by application or radius for proper fit.